

Efficient Preparative-scale Enzymatic Synthesis of Specifically Deuteriated Bile Acids

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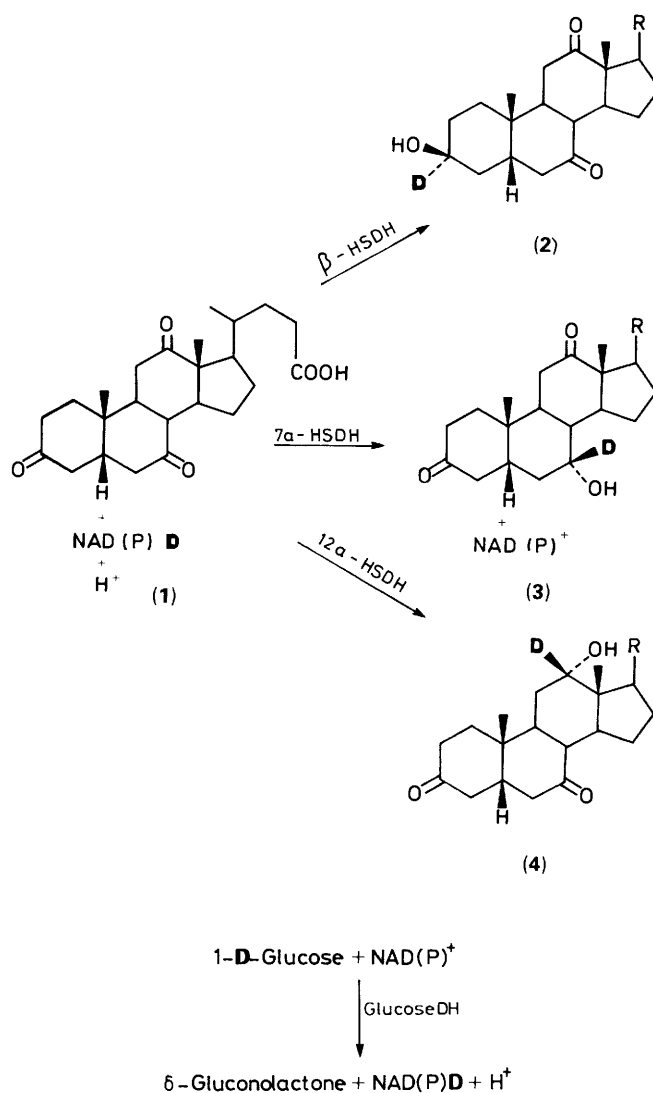
The regio- and stereo-specific syntheses of $[3\alpha\text{-}^2\text{H}]$ -3 β -hydroxy-7,12-dioxo-5 β -cholan-24-oic acid, $[7\beta\text{-}^2\text{H}]$ -7 α -hydroxy-3,12-dioxo-5 β -cholan-24-oic acid, and $[12\beta\text{-}^2\text{H}]$ -12 α -hydroxy-3,7-dioxo-5 β -cholan-24-oic acid have been carried out on preparative scale by coupling the reduction of 3,7,12-trioxo-5 β -cholan-24-oic acid, catalyzed by 3 β ,17 β -, 7 α - or 12 α -hydroxysteroid dehydrogenase, to the oxidation of $[1\text{-}^2\text{H}]$ glucose, catalyzed by glucose dehydrogenase. The transfer of deuterium from glucose to bile acid was mediated by catalytic amounts of coenzyme continuously recycled *in situ*. The isotopic purity of deuteriated bile acids, determined by ^1H n.m.r. spectrometry, was $\geq 94\%$.

Deuteriated compounds can be synthesized enzymatically on a small scale (0.1 mmol) with procedures involving the stoichiometric consumption of labelled NAD(P)H (see review article in ref. 1). These procedures, of course, are not economically convenient, especially for large-scale preparations. To overcome this limitation, Wong and Whitesides² developed a coupled-enzymes system in which the coenzyme is regenerated *in situ* by formate dehydrogenase and deuteriated formic acid as the ^2H source. With this method gram-quantities of labelled compounds can be prepared. The system, however, is only usable with NAD-dependent enzymes, since formate dehydrogenase does not accept NADP. Here we report the preparative-scale enzymatic synthesis of deuteriated bile acids by a coupled-enzymes system suitable for both NAD- and NADP-dependent enzymes. The system consisted of specific hydroxysteroid dehydrogenases, that, as previously reported,³⁻⁵ catalyze the regio- and stereo-specific oxidoreduction of the hydroxy-keto groups of a variety of steroids, and glucose dehydrogenase, that regenerates the coenzymes.

Results and Discussion

The synthesis of $[3\alpha\text{-}^2\text{H}]$ -3 β -hydroxy-7,12-dioxo-5 β -cholan-24-oic acid (2), $[7\beta\text{-}^2\text{H}]$ -7 α -hydroxy-3,12-dioxo-5 β -cholan-24-oic acid (3), and $[12\beta\text{-}^2\text{H}]$ -12 α -hydroxy-3,7-dioxo-5 β -cholan-24-oic acid (4) were carried out by coupling the reduction of 3,7,12-trioxo-5 β -cholan-24-oic acid (1) catalyzed by specific hydroxysteroid dehydrogenases to the oxidation of $[1\text{-}^2\text{H}]$ glucose catalyzed by glucose dehydrogenase (Scheme). The transfer of deuterium from glucose to bile acid was mediated by catalytic amounts of coenzyme continuously recycled *in situ*.

The coenzyme regenerating system was suitable for both NAD-dependent (3 β ,17 β - and 7 α -hydroxysteroid dehydrogenase) and NADP-dependent (12 α -hydroxysteroid dehydrogenase) enzymes, because glucose dehydrogenase works with both NAD and NADP. The turnover number (mol of product generated per mol of coenzyme) was *ca.* 125 and the bile acid conversion was quantitative because of the high overall equilibrium constant of the coupled reactions.³ It should be noted that 3 β ,17 β -,⁶ 7 α -⁷ 12 α -hydroxysteroid dehydrogenase⁷ and glucose dehydrogenase⁶ are all B-stereospecific, so that high turnover numbers are not strictly necessary to obtain high isotopic purity, as they would be with enzymes of opposite stereospecificity.



Scheme Synthesis of regio- and stereo-specifically deuteriated bile acids with 3 β ,17 β -, 7 α - and 12 α -hydroxysteroid dehydrogenase (β -, 7 α - and 12 α -HSDH).

As already found for the non-deuteriated bile acid analogues,³ the reactions were completely regio- and stereo-specific furnishing (2), (3), and (4) with a purity $\geq 98\%$. The isotopic purity ($\geq 94\%$) was determined by ¹H n.m.r. spectrometry, through comparison of integrated areas of residuals 3 α -H, 7 β -H, and 12 β -H, respectively, with the area of the C-21 methyl group.

Besides commercial [¹⁻²H]glucose, which is rather expensive, we have also used deuteriated glucose, easily prepared by sodium borodeuteride-mediated reduction of δ -gluconolactone.⁸ This compound, employed without any purification, gave deuteriated bile acids with the same purity as the ones obtained with commercial glucose.

In conclusion, the use of the [¹⁻²H]glucose/glucose dehydrogenase system with catalytic amounts of non-labelled coenzymes made it possible to prepare 0.5–1 mmol quantities of deuteriated bile acids in high yield and isotopic purity, suitable for metabolic studies. The [¹⁻²H]glucose/glucose dehydrogenase system is, in principle, applicable to any preparative-scale deuteration involving NAD(P)-dependent enzymes.

Experimental

Glucose dehydrogenase (EC 1.1.1.47, 200 U mg⁻¹ protein), 7 α -hydroxysteroid dehydrogenase from *E. coli* (EC 1.1.1.159, 7 U mg⁻¹ of protein), 3 β ,17 β -hydroxysteroid dehydrogenase (EC 1.1.1.51, 26 U mg⁻¹ of protein), and [¹⁻²H]glucose (98% ²H) were obtained from Sigma. 12 α -Hydroxysteroid dehydrogenase (EC 1.1.1.176, 2.4 U mg⁻¹ of protein) was extracted from *Clostridium* group P as described by Macdonald *et al.*⁹ All other reagents and compounds were of analytical grade. ¹H N.m.r. spectra were obtained on a Bruker 270 (270 MHz) instrument in deuteriated dimethyl sulphoxide with Me₄Si as internal standard. H.p.l.c. and t.l.c. analyses were carried out as already described.³

Synthesis of Deuteriated Bile Acids.—(a) [^{3 α -2}H]-3 β -Hydroxy-7,12-dioxo-5 β -cholan-24-oic acid (2). A solution (100 ml) containing 0.05M potassium phosphate, 10% ethanol, 1mM DTT, 25 mM deuteriated glucose, 7.5 mM (320 mg) of the sodium salt of (1), 0.06mM NAD, 50 U of glucose dehydrogenase, and 100 U of 3 β ,17 β -hydroxysteroid dehydrogenase was titrated to pH 6.7 and left to react at room temperature. The course of the reaction was monitored by t.l.c. and h.p.l.c. After ca. 8 h the reduction of (1) was complete. The solution was acidified to pH 4.5 with HCl and extracted with ethyl acetate (3 \times 50 ml). The combined organic phases were dried

(Na₂SO₄), evaporated under reduced pressure, and desiccated (86% yield). Chromatographic (h.p.l.c. and t.l.c.) and physical (m.p., [α]_D) data were identical with those of the non-deuteriated analogue:³ δ [270 MHz; (CD₃)₂SO]; 3.79 [1H, t, residual 3 α -H (6%)], 1.26 (3 H, s, 19-CH₃), 0.98 (3 H, s, 18-CH₃), and 0.74 (3 H, d, 21-CH₃).

(b) [^{7 β -2}H]-7 α -Hydroxy-3,12-dioxo-5 β -cholan-24-oic acid (3). The compound was prepared in the same way as (2) with 7 α -hydroxysteroid dehydrogenase (100 U) instead of 3 β ,17 β -hydroxysteroid dehydrogenase. The reaction was complete after 9 h and the yield was 84%. Chromatographic and physical data were identical to those of the non-deuteriated analogue:³ δ [270 MHz; (CD₃)₂SO] 3.78 [1 H, q, residual 7 β -H (5%)], 1.05 (3 H, s, 19-CH₃), 1.00 (3 H, s, 18-CH₃), 0.77 (3 H, d, 21-CH₃).

(c) [^{12 β -2}H]-12 α -Hydroxy-3,7-dioxo-5 β -cholan-24-oic acid (4). The compound was prepared in a similar way to compound (2) with 12 α -hydroxysteroid dehydrogenase (60 U) instead of 3 β ,17 β -hydroxysteroid dehydrogenase and NADP (0.04 mM) instead of NAD. The reaction was complete after 6 h, with an 88% yield. Chromatographic and physical data were identical with those of the non-deuteriated analogue:³ δ [270 MHz; (CD₃)₂SO] 3.83 (1 H, t, residual 12 β -H (<3%)), 1.22 (3 H, s, 19-CH₃), 0.93 (3 H, d, 21-CH₃), and 0.63 (3 H, s, 18-CH₃).

Acknowledgements

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